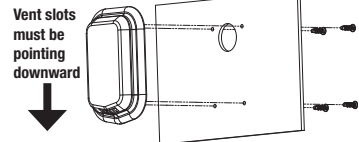


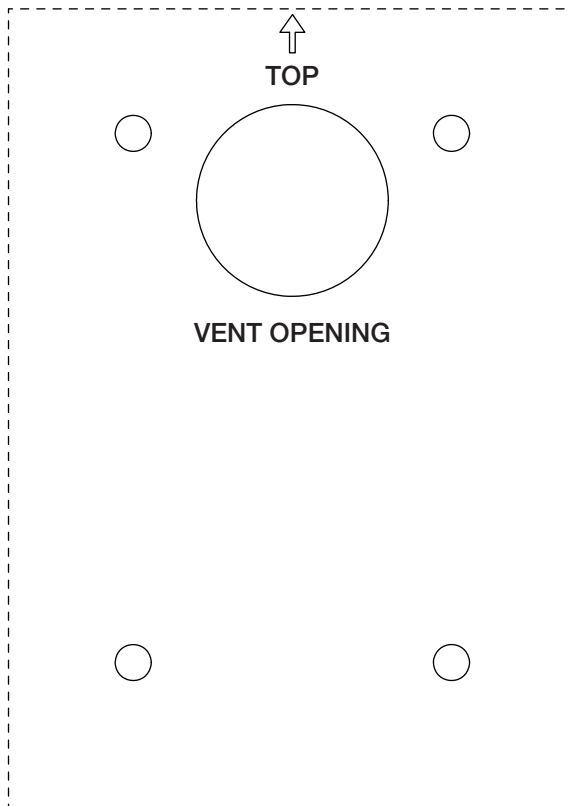
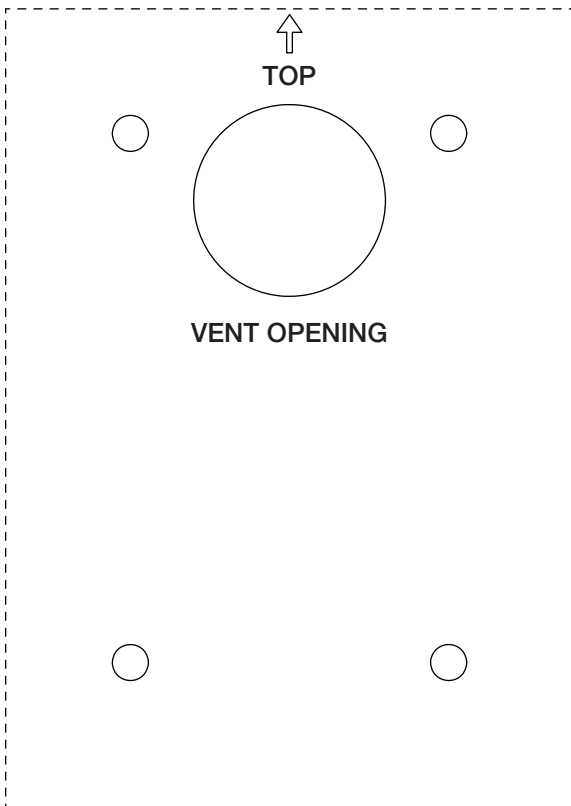
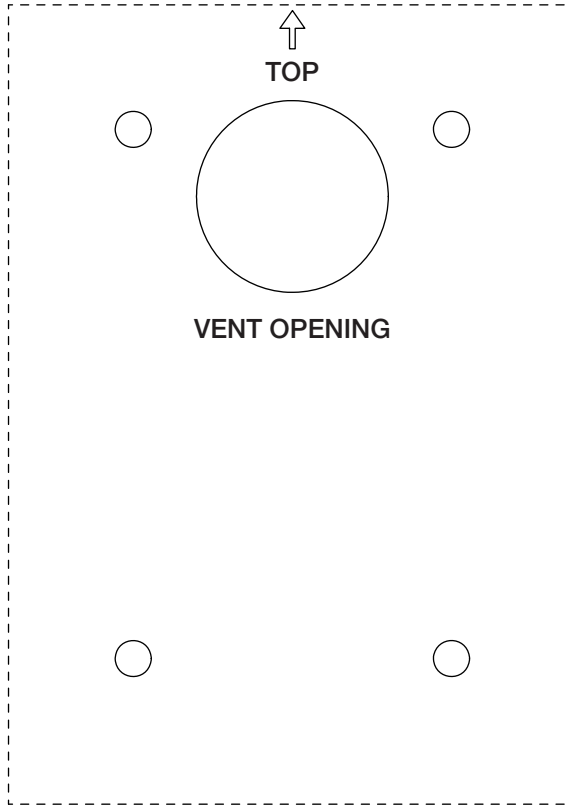
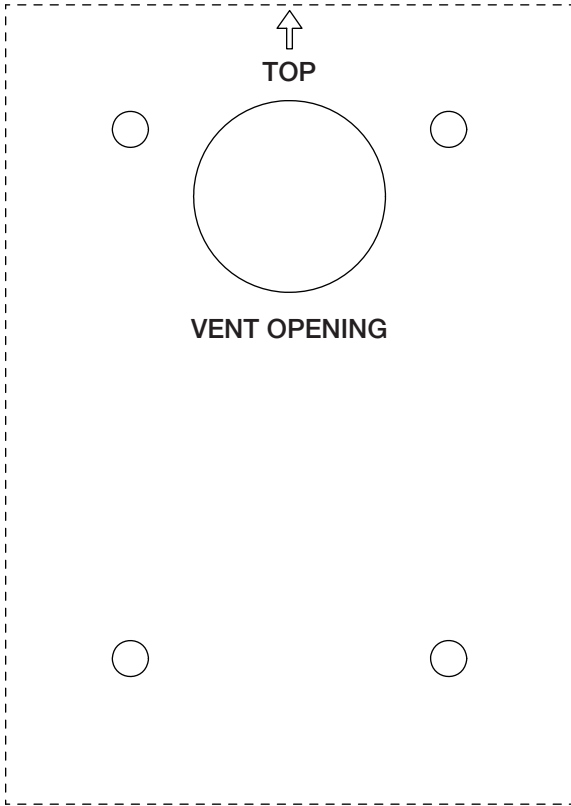
NEMA 4X VENTILATION KIT

 Installation Instructions for 4X Ventilation Kit
 AMVENT4XLG

1. Punch out the template holes.
2. Place templates on a flat smooth surface. Align templates so the top of the templates are facing the top of the enclosure and mark hole locations as shown.
3. Remove template and drill or cut 4 mounting holes, 3/16 OR (.188 DIA) and vent opening (1 in. DIA) accordingly.
4. Mount 4X vent with supplied mounting hardware on exterior of enclosure, making sure the vent slots are pointing downward. Hardware applicable to mounting surface thickness of .059" - .250". Hardware torque specification 12-15 in-lbs.
5. Venting per enclosure: Recommended 2 vents on opposite sides; one high, one low. Consider specifics per application.
6. Hardware included:
 - 70-81812316 quantity 8.
 - 8-18 x 1/2" long hi-low screws.

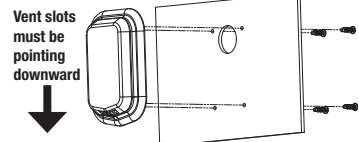

Allied Moulded Products, Inc.

 222 North Union Street • Bryan, OH 43506
 Phone: 1-800-722-2679 • Fax: 1-800-237-7269
www.alliedmoulded.com

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